

IPS Pressure | Ring-Tite

PRESSURE-RATED PVC PIPE



MADE IN AMERICA



ASTM D2241
ASTM D1784 Cell Class 12454
ANSI/NSF 61/14, Uniform Plumbing Code

GASKETS: ASTM F477

JOINTS: ASTM D3139

MARKETS



POTABLE



IRRIGATION



RECLAIM



SEWER



PLUMBING

DESCRIPTION



IPS PRESSURE - RING TITE

Nominal Laying Length:

20 feet

(Laying length tolerances are in accordance with ASTM standards)

PIPE SIZES

1½" 2" 2½" 3" 4"
5" 6" 8" 10" 12"

PIPE COLOR

BLUE

GREEN

PURPLE

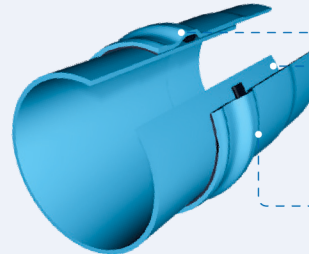
WHITE

RING-TITE JOINT

Flexible elastomeric Rieber® locked-in gasket provides a tight seal that protects and compensates for expansion, contraction, vibration, or other movements.

Quick and easy to assemble with a simple push, there's no field mixing or application of cement.

Meets or exceeds ASTM D3219 for joint tightness, including a 22-inch Hg vacuum and a 25-foot head pressure test.



• Rieber® sealing ring provides tight, flexible seal.

• Spigot pipe ends are supplied from the factory with bevels.

• The bell is an integral part of the pipe length with the same strength.

ASTM D2241

63 psi	SDR 64
100 psi	SDR 41
125 psi	SDR 32.5
160 psi	SDR 26
200 psi	SDR 21
250 psi	SDR 17

BENEFITS

INSTALLATION

- Lightweight, great for manual installation.
- Field-cut with a power saw or handsaw; bevel without complicated machinery.
- Does not need lining, wrapping, coating, or cathodic protection to prevent galvanic corrosion.

FEATURES

- Unaffected by corrosive elements: sewer gas, sulfuric acid, alkaline, or acidic soils.
- Consistency in carrying capacity (flow coefficient, C=150), for savings in pumping and material costs.



SUBMITTAL AND DATA SHEET

PIPE SIZE (IN)	AVG. O.D. (IN)	NOM. I.D. (IN)	MIN. T. (IN)	AVG. E. (IN)	APPROX. D ³	APPROX. WGT (LBS/FT)
PRESSURE CLASS: 250 psi (SDR 17)*						
PIPE STIFFNESS: 437 psi						
1½	1.900	1.641	0.112	3.575	2.39	0.416
2	2.375	2.078	0.140	3.825	2.94	0.652
2½	2.875	2.517	0.169	4.075	3.55	0.96-
3	3.500	3.063	0.206	4.325	4.32	1.416
4	4.500	3.938	0.265	4.625	5.56	2.350
6	6.625	5.603	0.390	5.325	8.19	5.097
8	8.625	7.553	0.508	6.025	10.66	8.668
10	10.750	9.410	0.632	6.825	13.28	13.514
12	12.750	11.160	0.750	8.225	15.75	19.147
PRESSURE CLASS: 200 psi (SDR 21)*						
PIPE STIFFNESS: 224 psi						
1½	1.900	1.709	0.090	3.575	2.26	0.339
2	2.375	2.135	0.113	3.825	2.83	0.527
2½	2.875	2.585	0.137	4.075	3.42	0.781
3	3.500	3.146	0.167	4.325	4.17	1.155
4	4.500	4.046	0.214	4.625	5.36	1.904
6	6.625	5.955	0.316	5.325	7.89	4.161
8	8.625	7.754	0.410	6.025	10.27	7.090
10	10.750	9.667	0.511	6.825	12.79	10.964
12	12.750	11.465	0.606	8.225	15.17	15.525
PRESSURE CLASS: 160 psi (SDR 26)*						
PIPE STIFFNESS: 115 psi						
1½	1.900	1.745	0.073	3.575	2.19	0.277
2	2.375	2.182	0.091	3.825	2.74	0.429
2½	2.875	2.642	0.110	4.075	3.32	0.634
3	3.500	3.214	0.135	4.325	4.04	0.948
4	4.500	4.133	0.173	4.625	5.19	1.554
5	5.563	5.109	0.214	4.750	6.42	2.40-
6	6.625	6.084	0.225	5.325	7.65	3.376
8	8.625	7.921	0.332	6.025	9.95	5.739
10	10.750	9.874	0.413	6.825	12.40	8.984
12	12.750	11.711	0.490	8.225	14.71	12.673

SUBMITTAL AND DATA SHEET

PIPE SIZE (IN)	AVG. O.D. (IN)	NOM. I.D. (IN)	MIN. T. (IN)	AVG. E. (IN)	APPROX. D ³	APPROX. WGT (LBS/FT)
PRESSURE CLASS: 125 psi (SDR 32.5)*						
PIPE STIFFNESS: 57 psi						
2	2.374	2.220	0.073	3.825	2.67	0.350
2½	2.875	2.688	0.088	4.075	3.23	0.511
3	3.500	3.271	0.108	4.325	3.93	0.764
4	4.500	4.207	0.138	4.625	5.05	1.249
5	5.563	5.200	0.171	4.750	6.25	2.00-
6	6.625	6.193	0.204	5.325	7.44	2.749
8	8.625	8.063	0.265	6.025	9.69	4.664
10	10.750	10.048	0.331	6.825	12.07	7.298
12	12.750	11.919	0.392	8.225	14.32	10.320
PRESSURE CLASS: 100 psi (SDR 41)*						
PIPE STIFFNESS: 28 psi						
4	4.500	4.267	0.110	4.625	4.94	1.011
5	5.563	5.27	0.136	4.750	6.10	1.60-
6	6.625	6.282	0.162	5.325	7.27	2.197
8	8.625	8.180	0.210	6.025	9.47	3.717
10	10.750	10.195	0.262	6.825	11.80	5.811
12	12.750x	12.091	0.311	8.225	13.99	8.236
PRESSURE CLASS: 63 psi (SDR 64)*						
PIPE STIFFNESS: 7 psi						
6	6.625	6.40	0.104	5.325	7.20	1.60-
8	8.625	8.33	0.135	6.025	9.30	2.40-
10	10.750	10.39	0.168	6.825	11.50	3.80-
12	12.750	12.32	0.199	8.225	13.80	5.30-

SUBMITTAL AND DATA SHEET

PRODUCT STANDARD

ASTM D2241

GASKET

ASTM F477

CERTIFICATIONS

ANSI/NSF 61, ANSI/NSF 14*,
Uniform Plumbing Code*
CSA B137.3

PIPE COMPOUND

ASTM D1784 Cell Class 12454

INTEGRAL BELL JOINT

ASTM D3139

NOMINAL LAYING LENGTH

20/22 feet

(Laying length tolerances are in accordance with ASTM standards.)

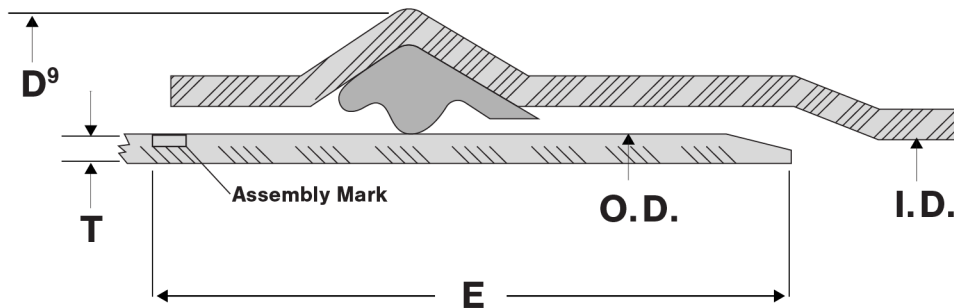
Manning Coefficient (n) = 0.009 - Hazen-Williams Coefficient (c) = 150

*Supply may vary based on plant location. Please call regarding availability.

*This item is also available with an Eagle Loc Joint. Please call for more details.

INSTALLATION

JM Eagle™ IPS Pressure Installation Guide



I.D. - Inside Diameter

E - Distance between
Assembly Marks
and the end of the spigot.

T - Minimum Wall
Thickness

D⁹ - Bell Outside Diameter

O.D. - Outside Diameter

